

High performance NC drills

Uchida's flagship drills

Y-axis adjustment can be automaticaly done - that makes it easier to finish multiface jobs such as price tags, cards and blister packs. (For iR-2Y/iR-4Y)

Both models have high rotation speed spindle up to 2,200 rpm with incredibly accurate drill bits, and newly deveoped controller and inverter makes perfectly sharp edge holes on every paper.

Easy drill bit exchange and depth setting / adjustment.

Waste chute keeps the table clean and keeps the machine accurate.



iR-4Y

Specifications

Model	iR-2X, iR-2Y, iR-4X, iR-4Y
Type	Floor type
Drilling system	Auto spindle stroke
Number of head	2(Up to 4 with iR-4X, iR-4Y)
Head distance	40 - 400mm / 1.58" - 15.8"
Operation	Touch panel
Stroke speed	Freely adjustable
Spindle rotating speed	Freely adjustable(Optional)
Drill bit height adjustment	Independently by standrad tool (25mm)
Maximum drilling thickness	50mm (Up to 60mm with optional kit)
Drilling diameter	3 - 13mm
Paper carriage	X-Axis : Auto Y-Axis : Manual (Auto with iR-2Y/4Y)
Back margin	5 - 390mm / 0.19" - 15.4"
Drilling pattern	Programmable up to 120 patterns
Table size	1,200(W)x800(D)mm/47.3"(W)x31.5"(D)
Dimensions	1,200(W)x1,080D)x1,360(H)mm
Power source	220 - 240 , 380 , 400 , 450VAC (3 phase), 50 or 60Hz-
Power consumption	1.3kW
Net weight	445kgs/981lbs
Safety standard	-
Options	Inverter to control the drill bit rotation speed, Round corner unit, Universal pitch gauge Spindle head for 9 - 13mm drill bit, Caster base

Specifications are subject to change without notice.

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